



# P.K.G. Exports Pvt. Ltd.



**PRODUCT CODE** : : PKG/R0/20

## SEAMLESS PIPES

**SPECIFICATION** : : API 5L 5CI, BS 1387, BS1775, BS 3059 PART 1&II, BS 806 BS3603, BS 6323, BS 980, BS3602, ASTM A-53, ASTM A-192/192 M, ASTM 1-106, A 209, A-210, A213, A-179, A-200, A-333, A334, A-335 DIN 2391, BS 4019 PART I & II, DIN 17175 ST 35, 45, 15 Mo3, 13 Cr Mo 44, 10 CR Mo 910.

**FINISH** : : HOT FINISHED / COLD FINISHED

**CONDITION** : : HOT FINISHED SHEROIDIZED, CENTRELESS GROUND / TURNED. SPHEROIDIZED COLD FINISHED, STRESS RELIVED.

**SIZE RANGE (MM)** : : OUTSIDE DIAMETER : : MIN 6 MAX : 200

**WALL THICKNESS (MM)** : : MIN 2.5 MAX : 65

**LENGTH (METER)** : : MIN : 3 MAX : 6

**TOLERANCE** : : ON WALL THICKNESS AND LENGTH WILL BE AS PER THEE STIPULATED PIPE SPECIFICATION AND CAN ALSO BE PRODUCED AS PER A SPECIFIC CUSTOMERS REQUIRMENT

**ECCENTRICITY** : : WITHIN 5% OF WALL THICKNESS.

**END PREPARATION** : : ENDS ARE CUT, SQUARE AND ONE END IS CHAMFERED

PIPE ENDS : : PLAIN END SHORT ROUND THREAD, LONG ROUND THREAD,  
BUTTERESS THRED AND EXTREME LINE.

INVOICE : : AS PER MUTUAL AREEMENT FOR THEORITICAL OR ACTUAL  
WEIGHT.

PACKING : : LIGHTLY PILED / VARNISH COATED ON ID/OD AND PACKED  
IN WOODEN BOXES OR WRAPPED IN HDPE CLOTH  
(BUYER ` S OPTION) WITH STEEL STRAPS.

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BUNDLE WEIGHT : : BETWEEN 750 TO 2000 KG WITH UNIFORM PIECE COUNT  
PER BUNDLE

ADDITIONAL INFORMATION : :